

# Waterborne "Classic"

P/N: 3015-1, 3015-5

## Primer Surfacer

Urethane Supply Company's Waterborne "Classic" is a low VOC, high build waterborne primer surfacer with excellent coverage and sprayability. With an OEM like finish and ease of sandability, 3015 Waterborne "Classic" is popular with bumper repair specialists. Low VOCs make this an excellent choice for those in environmentally sensitive areas.

### Benefits:

- Ultra-Low VOC's meet the most stringent VOC laws.
- Freeze-Thaw tolerant.
- Sprays smoothly and has excellent hide.
- Outstanding flexibility and adhesion even at cold temperatures.
- High build formulation fills 180 grit scratches easily and has excellent sandability.

### Application:

- Prepare surface by cleaning with 1000 Super Clean plastic cleaner.
- Sand area to be primed with 180 to 220 grit sandpaper.
- On any raw plastic, use Urethane Supply Company's 1050 Plastic Magic and allow to dry before priming.
- Apply with an HVLP gun using 1.2-1.4 mm nozzle setup.
- Let flash between coats.
- Speed cure at 120°F for 30 minutes or allow to air dry for one hour. Actual dry time varies depending on temperature and humidity. Do not topcoat before Waterborne "Classic" is completely dry!
- Once cured, finish sand and spray any automotive topcoat system.



**VOC Content:**  
**85.2 g/l 0.71 lb/gal**

### Product Specifications

Size	P/N:	Shipping Weight	Dimensions
Gallon	3015-1	12.0 lbs.	6.5"dia x 7.5"h
5 Gallon Pail	3015-5	50.0 lbs	12.5"dia x 15"h



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