

Waterborne Black Primer Surfacer for Automotive Bumpers

Urethane Supply Company's ALL SEASONS is a black, freeze tolerant primer surfacer for plastic bumper refinishing. The high-build formula hides 180 grit sanding scratches and is compatible with all automotive topcoat systems. ALL SEASONS dries quickly to a smooth, OEM-like sheen that customers will love. Right out of the can, ALL SEASONS surpasses all tested primers in terms of solvent resistance, water resistance and durability. With the addition of one of our optional waterborne catalysts, All Seasons crosslinks for unmatched performance.

Benefits:

- Dries more quickly than competitive waterborne primer surfacers.
- ALL SEASONS offers outstanding water resistance. If speed dried at 180°F for 20 minutes, ALL SEASONS may be wet sanded in one hour. ALL SEASONS will not lift if inadvertently exposed to water after it is cured.
- Resists "mud cracking."
- Compatible with all common single-stage and base/clear automotive topcoat systems.
- Outstanding flexibility and adhesion. ALL SEASONS does not have the tendency to crack in cold temperatures.
- Freeze-Thaw Stable: Passes all quality control tests after 5 freeze-thaw cycles.

Application:

- Prepare surface by cleaning with 1020 Scuff Magic Prep Soap and a red scuff pad.
- Anywhere raw plastic exists, spray 1050 Plastic Magic Adhesion Promoter.
- Stir ALL SEASONS. Apply with base coat gun using 1.3-1.5 mm nozzle. Ready to spray right out of the can, but may be diluted with water to lower spray viscosity
- Allow to dry-flash between coats. ALL SEASONS may be top coated at any time after it has completely dried. Dry time varies depending on temperature and humidity; allow at least 60 minutes at 72°F or 20 minutes at 180°F. Sand with 400 to 600 grit sandpaper immediately prior to top coating.
- Clean gun first with water, then with acetone or lacquer thinner. To remove dried paint, use Ethyl Lactate.



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DRIES QUICKLY!
DRIES SMOOTH!

Dry Time (Varies with Temperature & Humidity)

	Dry Time
Room Temp.	±60 min.
180°F	20 min.

ALL SEASONS Part Numbers

Size	Part Number
Gallon	3040-1
5 Gallon Pail	3040-5
50 Gallon Drum	3040-D

ALL SEASONS Specifications

Size	Shipping Weight	Dimensions w/o catalyst
Gallon	10.6 lbs.	6.5"dia x 7.5"h
5 Gallon Pail	54 lbs	12.8"dia x 15"h
50 Gallon Drum	570 lbs	22.5"dia x 36"h

	Product	Recommended
Viscosity Range	800-1600 cps	1080 cps
Spray Temperature	50°F - 95°F	72°F
Gun Nozzle Size	1.3 - 1.8 mm	1.3 mm
Dilution with Water	0 - 9%	0 - 4.5%