

## 3800

### Flex-Tex Flexible Texture Material

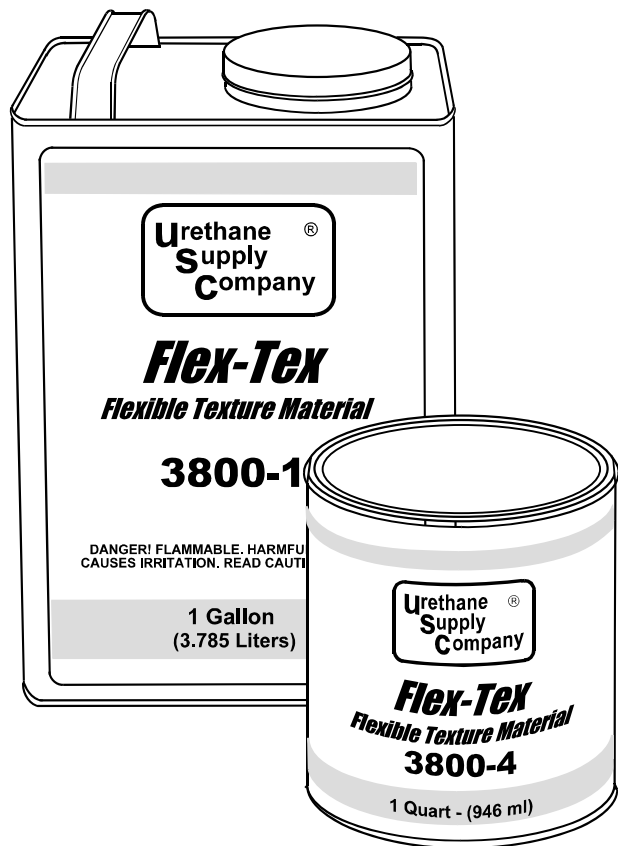
Flex-Tex flexible texture material is a lacquer-based flexible coating for simulating the pebble-grained texture finish found on many automotive bumpers and interior parts. Flex-Tex has a matte black finish that can be color coated with any flexible topcoat system.

#### Benefits:

- Repair textured bumpers and other interior parts.
- Simulate a variety of grain sizes by varying the spray gun parameters.
- May be used with either a standard spray gun or a Pre-Val sprayer.
- Blend small areas or retexture the entire part.

#### Application:

- Apply to surface cleaned with 1000 Super Clean plastic cleaner. Use 1050 Plastic Magic adhesion promoter on olefinic plastics.
- Sand surface with 320 grit paper to provide a smooth surface over which to texture. Coarser grades may leave the surface fuzzy, which is difficult to hide.
- Vary size of texture by adjusting the air pressure, distance to work, and heaviness of coat. Air pressure should be between 20 - 35 psi. Experiment until test piece matches intended texture.
- Lightly scuff with sandpaper or a scuff pad prior to colorcoating.



#### 3800 Flex-Tex Flexible Texture Material

Dimensions: **3800-1**, 1 U.S. Gallon F-Style (3.785 liters)  
6.5 in width x 4.1 in depth x 10.3 in height  
(16.5cm x 10.4cm x 26.2cm)

**3800-4**, 1 U.S. Quart (946 ml)  
4.3 in diameter x 4.9 in height  
(10.9cm diameter x 12.4cm height)

Weight: **3800-1** 10.6 lb (4.8 kg)

**3800-4** 2.7 lb (1.2 kg)